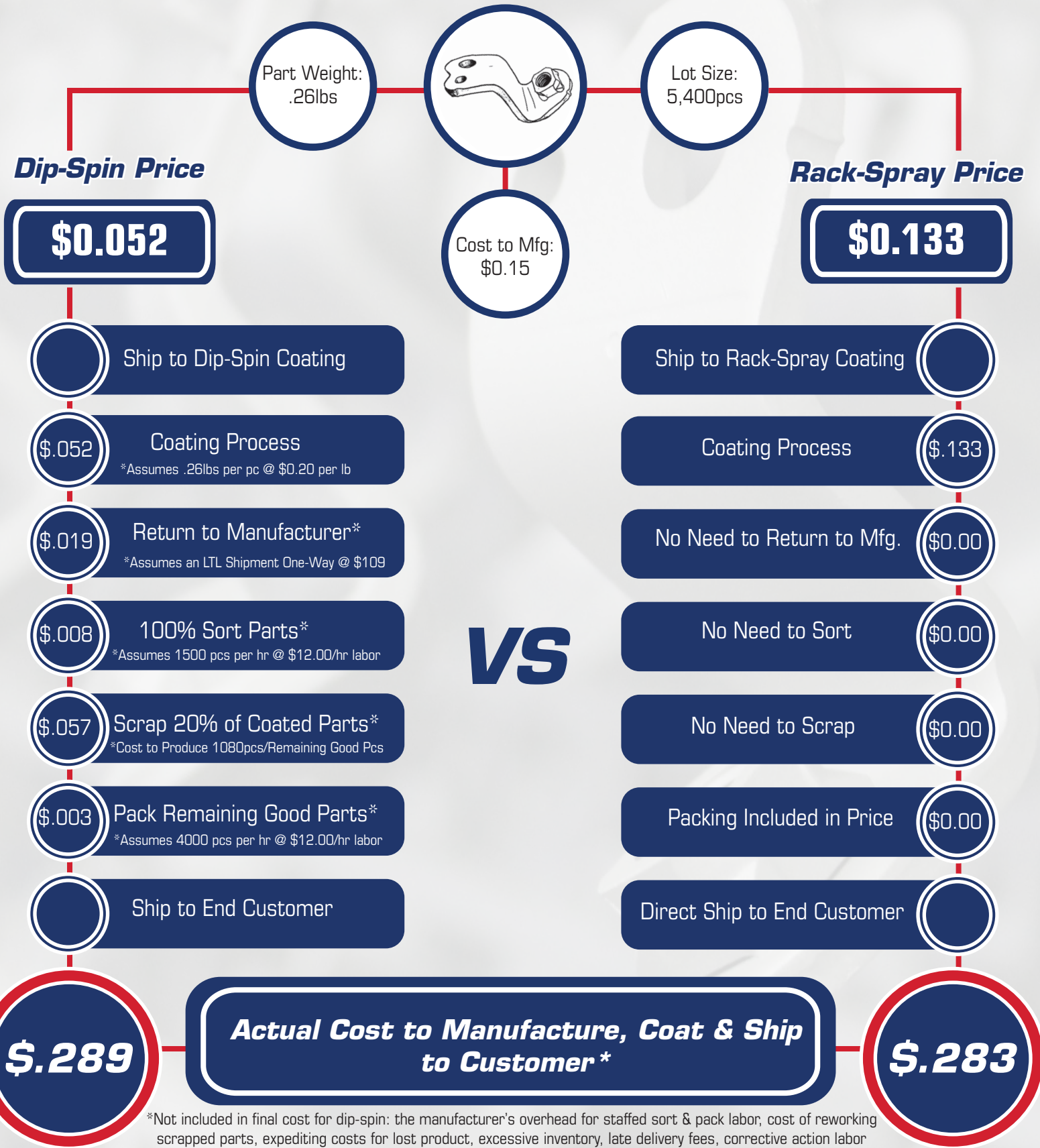


Dip-Spin vs Rack-Spray: True Cost

When sending out an RFQ for a metal stamping, the price for a dip-spin coating application is appealing. Priced per pound, the cost per piece can be a fraction of what a rack-spray application would be.

However, many metal stamping geometries lend themselves to increased quality defects when processed in a bulk coating application. In these cases, the true cost of dip-spin vs. rack-spray pricing must be considered.



*Not included in final cost for dip-spin: the manufacturer's overhead for staffed sort & pack labor, cost of reworking scrapped parts, expediting costs for lost product, excessive inventory, late delivery fees, corrective action labor